Electronic Theodolite ET/ETL-02/05

Instruction Manual



PREFACE

Dear users:

Welcome to purchase and use our products and thank you for your confidence in our company's products!

It has been our target to innovate the international-level advanced surveying instrument since our company was established. All our surveying products are good-looking, reliable and multifunctional. Please read this operational manual carefully before usage of the instrument.

If you have any questions or suggestions, please do not hesitate to contact with the nearest sales department. We will do our best to serve you.

(In order to keep the instrument in good condition, we suggest that you should maintain it once annually at the sales department.)

The rights for revising technology and product specification are reserved by manufacturer and do not inform in advance.

CONTENTS

1. FEATURES	1
2. PREPARATIONS	2
2.1 PRECAUTIONS	2
2.2 PARTS	4
2.3 UNPACKING AND STORAGE	5
2.4 BATTERY AND CHARGER	6
2.5 ASSEMBLE AND DISASSEMBLE THE BASAL STUMP	8
3. KEYBOARD AND PANEL	10
3.1 KEYBOARD	10
3.2 PANEL	12
3.3 DISPLAY INFORMATION	13
4. INITIAL SETTING	14
4.1 SETTING ITEMS	14
4.2 SETTING METHOD	15
5. PREPARATION FOR SURVEY	18
5.1 CENTERING AND LEVELING	
5.2 EYEPIECE ADJUSTMENT AND OBJECT SIGHTING	21
5.3 POWER ON OR OFF	
5.4 VERTICAL INDEX ZERO SETTING (V 0SET)	
6. BASIC SURVEY	
6.1 OBSERVATION FROM NORMAL/REVERSED POSITION	
6.2 HORIZONTAL ANGLE "0" SETTING (0 SET)	
6.3HORIZONTAL AND VERTICAL ANGLE MEASUREMENT	
6.4 LOCK AND UNLOCK HORIZONTAL ANGLE (HOLD)	
6.5 QUADRANT SOUND OF HORIZONTAL ANGLE SETTING	
O O O O O O O O O O O O O O O O O O O	3 ········

0.0 VERTICAL ANGLE "U" SETTING	<i>4</i> 9
6.7 MEASURE ZENITH DISTANCE AND VERTICAL ANGLE	30
6.8 SLOPE PERCENTAGE	31
6.9 REPEAT ANGLE MEASURE	32
6.10 OUTPUT ANGLE	34
6.11 SAVE ANGLE	34
6.12 MEASURE DISTANCE WITH STADIA	35
7. MEMORY	
7.1 REVIEW INSTRUMENT'S SERIAL NUMBER	
7.2 REVIEW ANGLE DATA IN MEMORY	36
7.3 CLEAR ANGLE DATA IN MEMORY	37
7.4 TRANSMIT DATA IN MEMORY TO SERIAL-PORT	38
7. 5 DATA DOWNLOAD FROM NEW ET (SAMPLE WITH ACCESS PORT)	38
8. CONNECTION WITH CONTROLLER	40
9. INSPECTION AND ADJUSTMENT	40
9.1 PLATE VIAL	40
9.2 CIRCULAR VIAL	41
9.3 INCLINATION OF RETICLE	41
9.4 PERPENDICULARITY OF AIMING AXIS AND HORIZONTAL AXIS (2C)	42
9.5 AUTOMATIC COMPENSATION FOR VERTICAL INDEX ZEROING	44
9.6 VERTICAL INDEX DIFFERENCE AND SET TO ZERO	44
9.7 OPTICAL PLUMMET	46
9.8 OTHER ADJUSTMENT	47
10. SPECIFICATIONS	48
11. COMMON ERROR	50

12. ACCESSORIES	52
ATTACHMENT 1:	53
ATTACHMENT 2:	56

1. FEATURES

Electronic theodolite of ET Series is designed by our company according to the concept of reasonable structure, smart appearance, reliable performance, various functions and easy operation. Not only it is easy to be realized all functions, but also it has the features below:

Able to Connect with Electronic Controller

Able to connect with most of the electronic controllers on the market to complete field data collection automatically.

Easy to Operate Key-press

It only has 6 keys which can realize all measure functions and can show distance data from range finder on monitor.

Can operate in dark place

Telescope's crosshairs and screen are equipped with illumination resource so that you can operate it in dark place.

2. PREPARATIONS

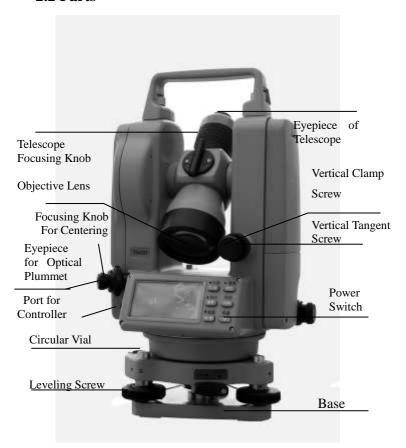
2.1 Precautions

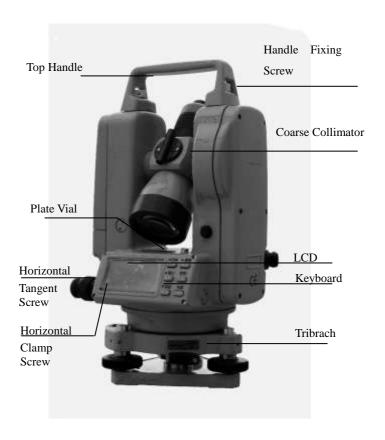
- (1)Avoid aiming the objective lens directly at the sun. When performing a measurement under sunshine, attach the filter to the objective lens.
- (2) Avoid storage or usage at extremely high or low temperature and rapid changes of temperature (refer to working temperature range).
- (3) Put the equipment into the carrying case for storage and place it in a dry area when it isn't used, do not subject it to vibrating, dust or high humidity.
- (4) When the storage temperature and usage temperature is widely different, left the instrument in the case until it adapt to the surrounding temperature.
- (5) When not in use for a long period, disassemble battery from ET and recharge the battery once per month.
- (6) Put the instrument into its case when transport. Make sure to keep it from squeeze, clash and shake. Had better to put soft pad around the case during line-haul.
- (7) Be sure to secure the instrument with one hand when mounting or removing from the tripod.
- (8) When the exposed optical parts need to be cleaned, clean them with degreased cotton or lens-head paper gently, not with other clean tools.
- (9) Be sure to clean the plastic parts and organic glass with water-soaked cloth, rather than chemical reagent.
- (10) When the measure is finished, clean the surface of

your instrument with woolen cloth or fur brush. If it is wetted, never turn it on. Put it in the ventilation place for a period and rub it dry with clean cloth.

- (11) Before operation, carefully inspect the power, functions and indexes of the instrument, initial setting and correction parameters.
- (12) Do not disassemble the instrument by yourself, even if a malfunction is found, unless you are a professional.

2.2 Parts





2.3 Unpacking and Storage Unpacking

Gently lay down the carrying case and set its cover upward, unlatch and open the case. Then, take the instrument out of the case.

Storage

Set the telescope close to vertical, and lightly tighten the telescope clamp screw. Align the white dot; place the instrument into the case with the white dot towards you. close the case lid and lock the latch.

2.4 Battery and Charger

Assemble and Unassembled Battery

- (1)Press the top button of the battery box to take off battery box.
- (2)Insert the bottom edge of the battery into the slot of the equipment, and press the top button of the battery to lock.

Battery Information

Full battery can last for 8 to 10 hours continuously. The symbol "" in the lower right corner of the screen displays power consumption message. Power consumption is as follows:

and BAT indicate that energy is abundant.

BAT indicates there is a little energy left, and ready to replace or recharge it.

twinkling indicates it will turn off in few minutes due to lack of energy, so stop operating and change battery ASAP.

Charging Battery

Please use special charger (10A) to recharge battery which is 10A, NiMH rechargeable. Insert the battery charger into the power source with 220V, then red light lights. Take off the on-board battery from the main body and connect the plug of the charger to charge socket on the battery. The indicating lamp is red indicates

the battery is recharging and it turns green in 6 hours means charge completes. Then remove the plug from the charge socket.

Warning: if the battery is placed improperly, it may cause explosion. Please deal with used battery according to manual.

Note on taking off the battery box!

• Before you take off the battery box, make sure that the power of the instrument is turned off. Otherwise, the instrument can be damaged.

Notes on recharging!

- The charger has a built-in circuit for protection from overcharge. However, do not leave the charger plugged into the power after recharge is completed, because it will shorten the life of battery.
- Be sure to recharge the battery at a temperature of 0 $^{\circ}$ C $^{\sim}$ +45 $^{\circ}$ C. Charge may be abnormal beyond the specified temperature range.
- Prohibit the use of any already broken charger and battery.

Notes on storage!

- Rechargeable battery can be repeatedly recharged 300-500 times. Complete discharge of the battery may shorten its service life.
- In order to maximum the battery life, be sure to recharge it once per month.
- Do not place the battery in the hot and wet place and never make it short-circuit, or the battery will be destroyed.

Dispose and recycle battery properly according to local rules. Do not flip it into fire.

2.5 Assemble and Disassemble the Basal Stump

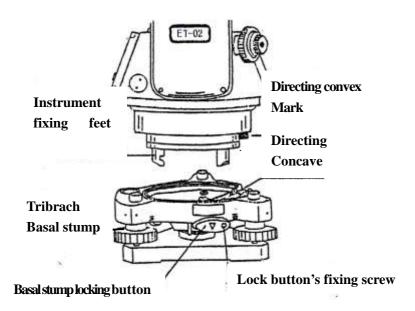
Disassembly

If necessary, the instrument can be removed from the triangle basal stump. Firstly, loosen the triangle basal stump locking screw with a screw-driver. Then, turn the locking button about 180° in counter clockwise and take off the instrument from the triangle basal stump.

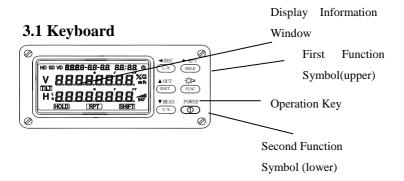
Installation

Fit directing convex mark to the directing concave of the tribrach. Put the three fixing feet into the holes respectively.

Turn the locking button clockwise about 180° to lock the instrument and the tribrach, then tighten the fixing screw of the locking button with a screw driver.



3. KEYBOARD AND PANEL



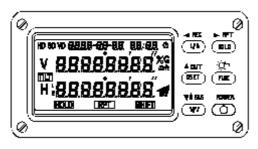
Each key on the keyboard has double functions. Generally, instrument performs the first basic function. It will carry out the second extended function marked above the key after pressing FUNC.

(◀)REC	Save key. Press it under shift mode, current angle	
L/F	twinkles twice, and then saved in memory. Press it to	
	move cursor to left under special functional mode.	
	Selection key for right or left horizontal angle. Press the	
	key alternately to display two angles value accordingly	

(▶)RPT	Repeated measure key. Press it to enter repeated state		
	under shift mode. Press it to move cursor to right under		
HOLD	special functional mode.		
	The horizontal angle locking key. Press the key twice to		
	lock the horizontal angle. Press the key again to return to		
	unlock.		
	Output key. Press it under shift mode to output current		
	angle to serial-port or to electronic controller.		
(▲)OUT	Decreasing key. Press it under special functional mode		
0 SET	to move cursor down or decrease number.		
	Horizontal angle "0" setting key. Press it twice to set		
	horizontal angle 0.		
	Distance measure key. Press it under shift mode to make		
	tracking measure once per second and precision is		
	0.01m (valid to connect with range finder).		
	Press it continuously to display slope distance,		
(▼)MEAS	horizontal distance, vertical distance and angle		
V/%	alternately. Increasing key. Press it in special functional		
7770	mode to move cursor moves up or increase number.		
	The shift key to display between vertical angle and slope		
	percentage. Press it continuously to display the two		
	types of value alternately.		

POWER	Power switch. Press the key to turn on; Press the key for over two seconds to turn off.	
	key or panel respectively. Press it under special functional mode to quit or confirm.	
FUNC	mode alternatively performing functions marked on the	
(74)	Mode shift key. Press it continuously to enter different	
سهلا	to turn off.	
	seconds to turn on light, and then press it for 3 seconds	
	Crosshairs and LCD illuminating key. Press it for 3	

3.2 Panel



Press-key	Function 1	Function 2
(◀) REC	Increment of right and	Save measured data
L/F	left horizontal angle.	Save measured data
RPT		
HOLD	Hold horizontal angle	measure angle repeatedly

(▲)OUT	Reset horizontal angle	Output measured data
0SET		through serial-port
(\$	Select the second function	Illumination for LCD and graduation board
FUNC		
(▼)MEAS	Vertical angle/slope angle	Measure slope /
V/%	percentage	horizontal/vertical distance
POWER	Power switch	

3.3 Display Information

Liquid Crystal Display is lined and commonly used symbols are all displayed in the following figure:

Angle or distance or tip is displayed in the two middle lines with 8 digits. Symbol or character in both right side and left side represents the content or unit of data.



Symbol	Content	Symbol	Content
VA	Vertical angle	%	Slope percentage
НА	Horizontal angle	G	Angle unit: division

	Level dextro-rotation		(Gon)(no symbol if
H(R)	increment(clockwise)		unit is degree and
			mill)
H(L)	Level laevorotatory	m	Distance unit: meter
II(L)	increment(clockwise)	111	Distance unit. meter
SD	Slope distance	ft	Distance unit: foot
	Horizontal distance	10.0	Batter capacity
HD	Horizontal distance	BAT	Butter cupacity
VD	Vertical distance	HOLD	Lock mode
тит	Tilt Compensator	Ó	Automatic close
IILI)	mark
RPT	Repeat mode	SHIFT	Shift to the second
		эпігі	function

4. INITIAL SETTING

The instrument has many functions for selection in order to fit needs of result that different jobs require. Therefore, before using the instrument, we have to do initial setting according to different jobs' need.

4.1 Setting Items

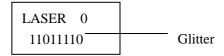
- (1) Unit of angle measurement: 360° ,400gon, 6400mil (factory setting: 360°).
- (2) Vertical angle zero direction setting: horizontal zero orzenith zero (factory setting: zenith zero)
- (3) Automatic power off function: 30 minutes or 10 minutes

(factory setting: 30min).

- (4) Minimum unit of angle displayed: 1'' or 5'' (factory setting: 1'').
- (5) Vertical zero compensation choosing: Auto compensation or uncompensated (factory setting: auto compensation. This item is not available for those instruments that have no compensation with them.)
- (6) Horizontal angle reading passes through the quadrants of 0° , 90° , 180° , 270° with the beeps or no beeps (factory setting: beep).
- (7) Laser Plumb setting: For ET-02/05L only (factory setting: LASER 4)
- (8) Current time setting (factory setting: YYYY MM-DD HH:MM).

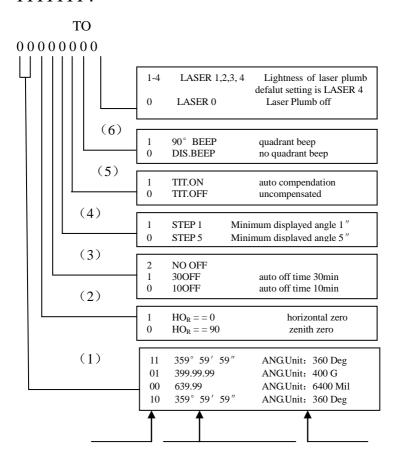
4.2 Setting Method

(1) Press L/R to power on and loosen it until hearing three beeps. It enters initial setting mode state, monitor displays:



Eight digits in the next line of monitor respectively represent the content of initial setting as follows:

11111114



DIGITALLY CODE CONTENT CODE CONTENT

- (2) Press (◀) or (▶) key to move cursor to the figure digit needed to be modified.
- (3) Press \blacktriangle or \blacktriangledown key to alter figures displayed in the upper line of the monitor by code form.
 - (4) Repeat step (2) and (3) to set other items until all complete.
- (5) Press **FUNC** to confirm after setting, and then it enters the interface of time setting.
- (6) Time format: Y-M-D H:M, for example, 2007-01-01 00:00, then press () or () key to move cursor to the figure digit needed to be modified.
- (7) Press \blacktriangle or \blacktriangledown key to alter figures displayed in the upper line of the monitor by code form.
- (8) For example, set time as **2007-01-01 00:00**. Set year as 2007 firstly through ▲ or ▼, the same goes with month, day, hour and minute (note: unnecessary to set second).
- (9) Press **FUNC** to confirm after setting, and save the new time to the instrument.

- After finishing initial settings are finished, the key FUNC must be pressed to confirm and save the setting, or the instrument will keep the original setting.
- During long-term usage, it is possible that the battery of real-time clock breaks off or lacks power, which causes a great difference between displayed time and current actual time, moreover, it is inconvenient to set time by the previous method (6) (7) and (8). (For example, the displayed time is 1234 caused by an unexpected reason but the real time is 2007, obviously using the former setting method will be troublesome.) There are another method: press L/R key for over 5s in the time setting interface, then the instrument will be automatically initialize time as 2007-01-01 00:00. Reuse the previous approaches to set time on the based on it.

5. PREPARATION FOR SURVEY

5.1 Centering and Leveling

Setting up the instrument and the tripod

- (1) Adjust the tripod legs to obtain a height suitable for observation after selecting a solid ground.
- (2) Hang a plumb bob on the hook of the tripod, and center over the station on the ground coarsely. At this time, set the tripod and fix the tripod legs firmly into the ground.

(3) Adjust the length of each leg to make the tripod head as level as possible. Fix the lock screws of the tripod legs, then put the instrument on the tripod head and lock with the screws.

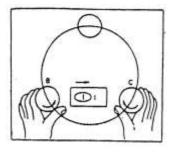
Centering and leveling with the optical plummet

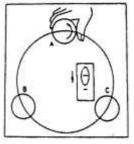
- (1) Adjust the three leveling screws to make the bubble is(delete) in the center of the vial. Observe through the optical plummet eyepiece and rotate the eyepiece knob until the reticle can be seen clearly.
- (2) Rotate the focusing knob of the optical plummet until the measurement land mark can be seen clearly and is in the same plane together with the mid-split graduation mark.
- (3) Loosen the center screw of the tripod. Observe through the optical plummet, and shift the instrument based on the tripod, carefully level the instrument (avoid rotating the instrument) until the center mark coincides with the station.
- (4) By adjusting any two leveling screws, the bubble is in the center of the vial.
- (5) Observe through the optical plummet to confirm the land mark coincides with the center of the reticle. If not, repeat the step (3) and step (4) until they are coincided.
- (6) Make sure that the land mark coincides with the center of the reticle, then lock the instrument.

Caution: do not touch the tripod legs after centering successfully to avoid altering the position.

Leveling precisely with plate vial

- (1) Let the plate vial be in parallel with a line jointing of any two of leveling screws. Adjust these two leveling screws in opposite directions at the same time to move the bubble to the center of the vial.
- (2) Rotate the plate vial 90° around the vertical axis, make sure that the bubble is in the center by adjusting the third screw.
- (3) Rotate the plate vial 90° , repeat(1) and (2), make sure that the bubble is in the center when plate vial is moved to any directions.
- (4) Rotate the instrument 180° from position (1). If the bubble is in the center and always in the center while the plate vial is moved to any directions, the plate vial is set correctly and the instrument is leveled.





- Notice the relation between the directions of leveling screws' rotation and the bubble shifting direction.
- If the bubble does not remain in center in (4), "Adjustment of plate vial" is necessary. Refer to chapter (8.1) adjustment method.

5.2 Eyepiece Adjustment and Object Sighting Eyepiece adjustment

- (1) Remove the telescope lens cover.
- (2) Sight the telescope at the sky and rotate the eyepiece ring until the reticle appears moat clearly.

When looking into the eyepiece, avoid an intense observation to prevent parallax and eye fatigue. If it is hard to see the reticle due to poor brightness, press () key to illuminate it.

Object Sighting

- (1) Sight the telescope at the object by the collimator.
- (2)Look through the telescope eyepiece and finely adjust the focusing knob until the object is perfectly focused.
- (3)Use the clamp screw, then the tangent screws to sight at the object exactly. If focusing is correct, the reticle will not move related to the object, even when you move your eye slightly around.

- Turn the focusing knob clockwise to focus a near object. Turn the knob counterclockwise to focus a far object.
- If do not adjust (3) well, parallax may distort the relation between the object and reticle, resulting in the observation error.
- When aligning to an object using the tangent screw, always align by rotating the screw clockwise. If the screw is overturned, turn it back to the original position and sight the object by rotating the screw clockwise again.
- Even when vertical angle measurement is not required, it is recommended that the object be placed to the center of the reticle as exactly as possible.

5.3 Power On or OffKey style power switch

operation	display
Press [POWER] key and hold it until all the symbols are displayed. The power is on.	HD SD VD 8888 888 88 0 V 888 88 88 88 88 88 88 88 88 88 88 88
Horizontal angle will be displayed in 2 seconds and then the measurement can be started.	8007-03-21 08:30 V H. 108'40'10' d
Press and hold [POWER] key over 2 seconds to turn power off.	OFF

- When the power is turned on, the displayed angle value is the value saved in memory last time. If the displayed angle is no use anymore, do the horizontal zero setting.
- If no operation is performed in 10 or 30 minutes. The power will be turned off automatically due to "power auto off function" and the horizontal angle will be stored in memory automatically.

5.4 Vertical Index Zero Setting (V 0SET)

5.4 Vertical Index Zero Set	ung (v use 1)
operation	display
Turn on the instrument. Displaying	
"b" means that the vertical axis is	2007-03-2 (00:30
not vertical. If the instrument is	<u>v</u> b
leveled exactly, "b" will disappear.	H. เอย่ฯอ เอ๊ฮ
After the instrument is leveled	
exactly, turn on the instrument and	
it displays "V 0SET" which means	
that the vertical index has been set	
to zero.	5004-05-5 (06:38
Turn the telescope up and down in	<u>v</u> 853440
normal position in horizontal	₩. 1084010°#
direction. Vertical index zero is set	
when the telescope passes level	
and the vertical angle is displayed.	
The instrument is now ready for	
angle measurement.	

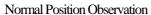
- If vertical index automatic compensation set is used, the vertical index can be compensated. When the vertical index is beyond the designed criterion, "b" will be displayed. Level the instrument precisely until "b" disappears. Then the instrument gets its breath again.
- If no operation is performed in 10 or 30 minutes. The power will be turned off automatically due to "power auto off function" and the horizontal angle will be stored in memory automatically.

6. BASIC SURVEY

6.1 Observation from Normal/Reversed Position

"Normal position telescope" means that the shaft disc is on the left side of the telescope when observers face eyepiece lens (see figure). "Reversed position telescope" means that the shaft disc is on the right side of the telescope when observers face eyepiece lens. In angle measuring, we should get the measuring result through averaging the two values got from both observations above. And it can eliminate the influence caused by the instrument's systematic errors effectively. Therefore, when doing horizontal and vertical observation, rotate telescope 180° to do reversed position observation after finishing normal position observation







Reversed Position Observation

6.2 Horizontal Angle "0" Setting (0 SET)

Sight reticle of the telescope at object A, press 0 SET twice to set the horizontal angle as 0° 00'00". For instance,

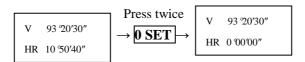
sight at object A displaying \rightarrow HR 50° 10'20" \rightarrow press 0 SET twice \rightarrow displaying HR 0° 00'00"

- [OSET] key is valid only for horizontal angle.
- Horizontal angle can be set to "0" any time except when [HOLD] key is set. If [OSET] is pressed by mistake during operation, there is no effect unless the key is pressed again. When the beep stops, the instrument is ready for next operation.

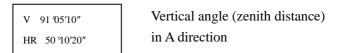
6.3Horizontal and Vertical Angle Measurement

(1) Set horizontal angle dextro-rotation and vertical angle as zeroTurn the instrument clockwise to sight at the object A exactly, press OSET twice to set horizontal angle to 0° 0'00" as the initial zero direction. The steps and displaying contents are as follows:

Vertical angle (zenith distance) in A direction



Turn the instrument clockwi Horizontal angle is set to zero in A direction



Dextro-rotation horizontal angle in AB direction

(2) Press R/L to change horizontal angle from right to left mode. Turn the instrument counterclockwise (HL), sight at the object A exactly, press OSET twice to set horizontal angle to 0° 00'00" as the initial zero direction. The displayed results are the same as (1). Turn the instrument counterclockwise (HL) and sight at objects B. The displayed contents are the followings:

V 91 '05'10" HR 309 '49'40" Vertical .angle (zenith distance.)
in B direction
Horizontal .angle left in AB direction.

6.4 Lock and Unlock Horizontal Angle (HOLD)

During horizontal angle observation, if you want to retain the measured value, press [HOLD] twice. Once horizontal angle is locked, "HRL" is displayed and the horizontal angle value will not change even if you rotate the instrument. When you sight at the needed direction, press [HOLD] again to release lock function. Then the horizontal angle value is the original locked value.

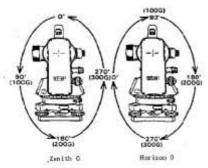
- [HOLD] is invalid for vertical angle or distance.
- If]HOLD] key is pressed by mistake during operation, it does not matter unless the key is pressed again. When the beep stops, next operation can be continued.

6.5 Quadrant Sound of Horizontal Angle Setting

- (1) Sight at the first objective and then press [O SET] twice to set the horizontal angle to zero.
- (2) Turn the instrument around the vertical axis about 90° until the beep starts ,displaying HR89° 59'20"
- (3) Lock the instrument by the clamp screw and set the horizontal angle to $90^{\circ}~00'00"$ by the tangent screw. Then, fix the quadrant target direction by the telescope reticle.
- (4) determine the quadrant target direction of $180^{\circ}\,$ and $270^{\circ}\,$ by the same method.
 - The beep beeps when the reading passes any of 0° , 90° , 180° , 270° . It beeps in the range of $\pm 1'$ -- $\pm 20'$.
 - The beep can be canceled in the initial setting.

6.6 Vertical Angle "0" Setting

Before starting operation, initial setting in vertical angle is doing according to operation's requirement selecting zenith 0/horizontal 0(Refer to 4.2 initial setting.). Vertical disk structures of two setting



6.7 Measure Zenith Distance and Vertical Angle

operation display

(1)Zenith distance: If vertical angle is 0° in zenith direction, then the vertical angle measured in this way is the zenith distance. (shown as the figure)

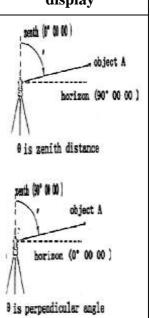
Zenith distance =
$$(L+360^{\circ} -R)/2$$

Index difference = $(L+R-360^{\circ})/2$

(2)Vertical angle: If vertical angle is 0° in horizontal direction, then the vertical angle measured in this way is the perpendicular angle. (See the figure).

Vertical angle = $(L\pm 180^{\circ} -R) /2$

Index difference = (L+R-180/540) /2

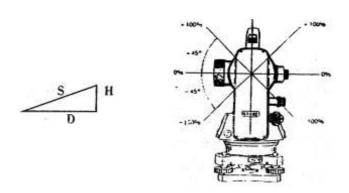


ullet If the absolute value of index difference is larger than 10" (i.e.| I| \geq 10"), adjustment should be made as introduced in chapter 8.5 and 8.6 in this manual.

6.8 Slope Percentage

The vertical angle can be converted into slope percentage in angle measurement mode. Press V/% and the display shows vertical angle or grade percentage alternately.

Slope %=H/Dx100%



The range of slope percentage should be between the horizon direction and $\pm\,45\,^\circ$ ($\pm\,50\text{G}$). Otherwise the instrument will display over EEE.EEE%

6.9 Repeat Angle Measure

Turn on the instrument in angle measure mode

Turn on the instrument in angle measure mode		
Operation	Display	
① Press FUNC key.	V 2001-09-21-005-39 V 201 201 201 .H W 201 201 201 .H	
② Press RPT key to enter repeat measure mode.③ Sight at the first target A.	2001-03-2 (08:38 N-0	
4 Press L/R key to set the reading of the first target as 0°00′00″.	2007-03-2 (08:38 ∏ - 0	
Sight at the second target B with horizontal tangent screw and clamp screw.	700000 4	
	2007-03-2 (119:38 N-O	

7 Sight at the target A again with 2007-03-2 t MR:38 n-n horizontal tangent screw and ПП clamp screw. Н. Press L/R key to set the first 2001-03-2 | 08:38 target as $0^{\circ} 00' 00''$. Ш н. Sight at the second target B 2007-03-2 (08:38 again with horizontal tangent ΠLT screw and clamp screw. Н. 10 Press HOLD key to hold and 2007-03-21 08:38 save it into the instrument. ш Average angle reading appears. Η. Repeat steps 6 to 10 to measure with the number you want. Press FUNC to exit after completion.

- ** The number of repeat measure in repeat measure mode is limited to 8. If exceeds 8 times, it will quit automatically.
- X Sight at the target and begin with step ③ when doing repeat measure again.
- * Press **FUNC** key to quit repeat measure mode and return to angle measure mode.

6.10 Output Angle

Turn on and enter angle measure mode, and press FUNC key to enter the second function selection mode. Press OUT key to transmit the current angle to serial-port or electronic controller (baud rate is 1200), "-----" will be displayed on the screen for one second after successful transmission.

6.11 Save Angle

Turn on and enter angle measure mode, press FUNC key to enter the second function selection mode, and then press REC to save angle. At that time, the current angle glitters twice, which represents it has been saved to the memory. If you want to save angle again, press REC key after regulating an angle.

If you want to review saved angle data, please refer to Chapter 7 about memory.

Notice: the instrument only supplies 256 groups of angle data (each group of angle data includes one vertical angle and one horizontal angle). If angle data saved exceeds256 groups, "FULL" will be displayed on the interface which means that memory is full. Users then need to clear manually to resave angle, please refer to the chapter about memory for more details.

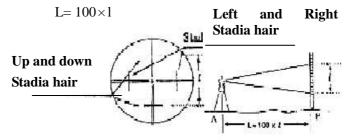
6.12 Measure Distance with Stadia

The distance from the measuring object to the instrument can be obtained by using the stadia hair of the telescope with the accuracy $\leq 0.4\%D$.

Set up the instrument at point A and put the surveying rod on target point B.

Read the intercept d of apparent lines from up and down from the reticle on the survey rod.

The horizontal distance(D) between A and B can be calculated with the formula below:



 The precision of the distance measurement is not very high. Do not use this method when high precision is required.

7. MEMORY

7.1 Review Instrument's Serial Number

Operation	Display
① Press FUNC key and POWER	
key to turn on. After beeping three	
times, it enters memory reviewing	
interface. What displayed on the main	2007-09-2 (08:38
interface is instrument's serial number	LIST.
that is the same as the number printed	Γ53056 ∉
on the instrument's body, for instance,	. 33030
T53056, shown as the right picture.	
Hope users check it carefully to protect	
their own interests.	
② Press FUNC to quit.	

7.2 Review Angle Data in Memory

Operation	display
① Press FUNC key and POWER key to turn on. After beeping three times, it enters memory Review interface.	2007-03-21 09:38 L1 SF. FS3056 ₽

2 Press V/% key to display angle 0E:80 | S-E0-1005 000 data in memory mode. N. 000 0000000 means there is no angle data in memory. ③ N. 001 means there are angle 2001-03-2 / 08:38 data in memory, so we can use (٧ and () to select angle in 1000000 memory to look over. Use **▲**or **▼**to select vertical angle and horizontal angle displayed in the second line. What shown in the right picture is vertical angle data of the 4th group in memory. 4 press **FUNC** to quit and return to review instrument's serial number. Press**FUNC** again to quit memory mode and return to angle measure mode.

7.3 Clear Angle Data in Memory

After step(7.2) to enter into angle data reviewing mode, press

▼ for over 5 seconds, it beeps three times, and "CLEAR" appears on the interface, which represents all angle data in memory are cleared.

(Note: memory can save at most 256 groups of

data and system will hint you when storage is full. Then users should transmit the useful angle in memory through serial-port and clear data in memory manually.

7.4 Transmit Data in Memory to Serial-port

After step(7.2) to enter into angle data reviewing mode, the angle data is transmitted though serial-port when users press or \blacktriangle (\blacktriangleleft) (\blacktriangleright) review the angle data in the memory (delete)("-----" instantly appears in the second line illustrate that the current angle has been transmitted through serial-port, which can be reviewed by serial-port facility such as Serial-port Genius. Baud rate is 9600.)

In addition, the function to transmit all angle data to serial-port at a time is furnished. In the light of steps of examining angle data in memory, press ▲ in examining angle interface for over 5 seconds, it beeps three times which means it starts to send all angle data to serial-port. Baud rate is 9600 and sending time depends on the number of angle in memory.

7. 5 Data Download from New ET (Sample with Access port)

Step:

- 1. Connect series port on ET with the CE-203U to the series port or USB of PC.
- 2. If connect PC with USB port, pleas install the drive firstly. Open the file like 'Scomassistant' or 'AccessPort' (example:

AccessPort)



3. Set Baud rate to 9600 and select the correct COM



4. Refer to '7.2 Examine Angle Data in Memory'

Press $(\blacktriangleleft)(\blacktriangleright)$ or \blacktriangle \blacktriangledown to review angle data in memory which is transmitted to PC through serial-port at the same time one by one.

press **\(\Lambda \)** in examining angle interface for over 5 seconds, it beeps three times which means it starts to send all angle data to serial-port. Baud rate is 9600 and sending time depends on the number of angle in memory.

5. Save the data trasmitted to the program, then you can edit. If you do not need the data, you can clear them.

8. CONNECTION WITH CONTROLLER

Connection electronic theodolite with electronic controller There is a data output and input port that locates at the lower side of optical plummet of ET/DT—02/05/05B electronic theodolite. Transmit measured data to electronic controller with CE-201 cable.

9. INSPECTION ANDADJUSTMENT

9.1 Plate Vial

Inspection

Refer to Chapter 5.1 about "Leveling with Plate Vial".

Adjustment

- (1) Check the step(4) in inspection If the bubble of the plate vial drifts away from the center, bring it half excursion back to the center by adjusting the two leveling hand wheels which are parallel to the plate vial.
- (2) Correcting the remaining half by turning the bubble adjusting screw with the adjusting pin.
- (3) Confirm that the bubble does not move away from the center when the instrument is rotated to 180° . If not, repeat the steps above.

(4) Turn the instrument by around 90° and adjust the third screw to center the bubble in the vial. Repeat inspection and adjustment steps until the bubble remains in center in any directions.

9.2 Circular Vial

Inspection

It is not necessary to adjust if the bubble of the circular vial is in the center after inspecting and adjusting of the plate vial.

Adjustment

If the bubble of the circular vial is not in the center, bring the bubble to the center by turning adjusting screw with adjusting pin or adjustable wrench. When adjusting, first loosen one or two screws on the opposite of the offset direction, then, tighten the adjusting screw in the offset direction to bring the bubble to the center. When the bubble stays in the center, keep the fastening strength of the three screws in uniformity.

9.3 Inclination of Reticle

Inspection

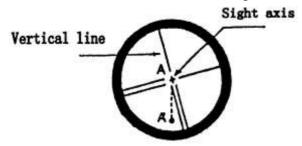
- (1) Level the instrument and select a target A in the line of sight of telescope, sight at A through the center of reticle of graduation board and lock the horizontal and vertical clamp screws.
- (2) Move point A to the edge (point A') of the field of view by rotating the vertical tangent screw.

• 41 •

(3) No adjustment is necessary if point A moves

along the vertical line of the reticle.

If point A' deviates the vertical line of the reticle, It proof what reticle is tilted, so we need to do correction on graduation board.



Adjustment

- (1) Firstly, remove the eyepiece cover between eyepiece and focusing screw and you can see four screws.
- (2) Loosen the four reticle adjusting screws equably with a screwdriver. Rotate the reticle around the aiming axis, and align the vertical line of the reticle with point A'.
- (3) Rotate the fastened screw equably. Repeat the inspection and adjustment to confirm the result.
 - (4) Remount the eyepiece cover.

9.4 Perpendicularity of Aiming Axis and Horizontal Axis (2C)

Inspection

(1) Set an object A at a far distance, the same height as the instrument, level and center the instrument and turn on

• 42.

the power.

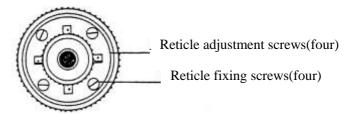
- (2) Sight at the object A in normal position and read the horizontal angle value. (Suppose that: L=10°13′10″).
- (3) Loosen vertical and horizontal clamp screws, and reverse the telescope. Sight at the object A in reversed position and read the horizontal angle value. (Suppose that : $R=190^{\circ}13'40''$)

(4)
$$2C = |L-(R \pm 180^{\circ})| = |10^{\circ} 13'10'' - (190^{\circ} 13'40'' - 180^{\circ})| = 30''$$
 then $30'' \ge 20''$.

That means adjustment is needed.

Adjustment

- (1) To eliminate the big error, use the horizontal tangent screw to adjust the horizontal reading to the deduce a C: $R+C=190^{\circ}13'40''-15''=190^{\circ}13'25''$.
- (2) Take off the cover of the reticle between eyepiece and focusing screw. Adjust the two adjusting screws by loosening one and tightening the other one. Move the reticle to sight at the object A exactly.
 - (3) Repeat inspection and adjustment until |2C|<20".
 - (4) Remount the cover of reticle back.



9.5 Automatic Compensation for Vertical Index zeroing Inspection

Liquid condenser automatic compensation set is used for vertical index zeroing compensation. We can check if the function works well by the following method.

- (1) Mount and level the instrument and make the telescope parallel with the line connecting the center of the instrument to any one of the screws. Then, lock the horizontal clamp screw.
- (2) Zero the vertical index after turning on the power. Lock the vertical clamp screw and the instrument displays current vertical angle value.
- (3)Rotate the above screw in a direction slowly to about 10mm circumference. The displayed value will change correspondingly and then disappear and display the message "b". It indicate that vertical axis inclines is more than 3' at this time and exceeds the designed compensation range. When you rotate the above screw reversely to the original position, the instrument displays the vertical angle again which means that the vertical index difference compensation function works well. (Experiment repeatedly and observe its change at critical position.)
 - ET-10/20 model instrument does not have vertical zero automatic compensation set.

9.6 Vertical Index Difference and Set to Zero

After making adjustments as described in 9-3 and 9-5, make the inspection as follows:

Inspection

Set up the instrument and turn on. Sight at a reference A and obtain the vertical angle (Left).

Reverse the telescope and sight at the object A again and obtain the vertical angle (Right).

If vertical angle is zero at zenith, then, I=(L+R-360°)/2; If vertical angle is zero at horizon, then , I=(L+R-180°)/2 or (L+R-540°)/2.

If $|i| \ge 10$ ", vertical index zeroing should be set again.

Adjustment (Setting up vertical index zeroing)

(1) After leveling the instrument, press 0 SET to turn on and hold it until three beeps. The instrument displays that:

(2) Rotate the telescope around near the horizontal direction to sight at a clear and stable objective A, which is nearly the same height as the instrument. Press **OSET** key, displaying:

- (3) Reverse the telescope and sight at the object A again. Press**0 SET** key to finish vertical index zeroing setting. The instrument returns to angle measurement mode.
- (4) Repeat the inspection procedures. If $|I| \ge 10$ ", check if anything is wrong in operation and repeat the adjustment

again.

- (5) If the vertical index difference does not meet the standard yet after being adjusted repeatedly, the instrument should be sent to factory to be repaired.
 - The vertical angle displayed in the process of zeroing setting is not compensated and corrected, so it cannot be used formally but as a reference value.

9.7 Optical Plummet

Inspection

- (1) Set the instrument on the tripod, and place a piece of white paper with a cross on the ground right under the instrument.
- (2) Adjust the optical plummet focus, and move the paper to make the crosshair to the center of the field of view.
- (3) Adjust the leveling screws to make the center mark of the optical plummet coincide with the intersecting point of the reticle.
- (4) Rotate the instrument around the vertical axis at every 90 ° and observe that whether the center mark position coincides with the intersecting point of the reticle.
- (5) If the center mark always coincides with intersecting point when rotating the instrument, no adjustment is necessary. Otherwise, the following adjustment is needed.





Adjustment

- (1) Take off the protecting cover between the optical plummet eyepiece and focusing knob.
- (2) when the instrument moves at every 90 °, mark the place of the center mark On the white paper with a crosshairs, so the paper have four point A,B,C and D.
- (3) Join the diagonals with lines (A, C and B, D). The intersecting point of the two lines is called "0".
- (4) Adjust the four correction screws of the optical plummet by an adjusting pin until the center mark coincides with the above intersecting point.
- (5) Repeat the above inspecting and adjusting steps until it is up to the requirement.
- (6) Remount the protecting cover.

9.8 Other Adjustment

If the leveling screw looses, adjust it with two correction screws on the basal plate. Tighten the screws till they are fit.

10. SPECIFICATIONS

Telescope		
Image	Erect image	
Magnification	30X	
Effective aperture	45mm	
Resolution	3"	
Field of view	1°30′	
Shortest stadia	1.4m	
Stadia multiplication constant	100	
Stadia additive constant	0	
Stadia precision	≤0.40%L	
Tube length	157mm	
Angle measurement		
Angle measurement	Absolute encoding mode	
mode	770solute encouning mode	
Diameter of raster		
disks (vertical and	79mm	
horizontal)		
Minimum display	1"or 5", optional	
reading	1 of 5 , optional	
Detection mode	Horizontal angle: dual	
Detection mode	Vertical angle : dual	
Angle measurement Unit	360 % 400gon/6400mil,optional	
Precision	ET-02: 2", ET -05: 5"	

Leveling vials		
Plate vial	30"/2mm	
Circular vial	8′/2mm	
Vertical compensator		
System	liquid condenser mode, optional	
Working range	±3'	
Precision	±3"	
Optical plummet		
Image	Erect image	
Magnification	3X	
Focusing range	0.5∼∝	
Field of view	5°	
System		
Display	LCD, four lines, line segment	
Internal Memory	Space for 256 pairs of H. & V.	
internal Memory	angle	
Data input/output		
Interface	RS232C	
On-board battery		
Power source	Rechargeable NI-H Battery	
Voltage	DC 4.8V	
Continuous working	8h	
hours	OII	
Working environment		
Working	-20 °~+45 °	
Temperature		
Dimensions and weight		
Overall dimensions	160X150X330mm	

Instrument weight	5.2kg
-------------------	-------

11. COMMON ERROR

When operating the instrument improperly or circuit within the equipment has problems, error codes will be displayed on the screen, whose contents and solving methods are listed as follows:

ErrorCode	Meaning and Solution
	Something wrong with horizontal disk measurement.
Err 01	Turn off the instrument, then power on,if Err01still
	appears, send it to be repaired.
	Telescope is rotated too fast .Press V/%, after
Err 02	displaying "V 0SET", show vertical disk index
Eff 02	Return to 0 (namely rotate telescope up and down near
	the horizontal position when left disk).
Err 03	Collimator is rotated too fast .Press 0 SET to reset.
- 01	Something wrong with vertical photo-electric
Err 04	convertor (I). Send it to be repaired.
Err 05	Something wrong with horizontal photo-electric
En 03	convertor (I). Send it to be repaired.
Err 06	Something wrong with horizontal photo-electric
EII 00	convertor (II) . Send it to be repaired.
- 0-	Something wrong with vertical photo-electric
Err 07	convertor (II). Send it to be repaired.

	Something wrong with vertical disk. Turn off and level
Err 08	the instrument. If Err 08 still appears after power on,
	send it to be repaired.
	Something wrong with 0set of vertical disk index.
Err 20	Operate again according to chapter 8.6. If Err 20 still
	appears, press HOLD , OSET , HOLD to force
	setting.
	Exceeded zero-point of electronic compensator of
Err 21	vertical angle. Turn off and level the instrument. If Err
	21 still appears after power on, send it to be repaired.

 When errors appear, check the instrument and your operation steps. If you confirm that something is wrong with the instrument, send it to factory to be repaired.

12. ACCESSORIES

Standard Configuration

•	Carrying Cass	1
•	Main Body	1
•	On-Board Battery	1
•	Charger	1
•	AA Battery Box	1
•	Plumb	1
•	Correction Pin	2
•	Fur Brush	1
•	Screwdriver	1
•	Hexagon Wrench	2
•	Cloth	1
•	Dryer	1
•	Certificate	1
•	Operation Manual	1
Op	otional Configuration	
•	Boluo Board	1
•	Diagonal Eyepiece	1
•	Solar Filter	1

Attachment 1:

Note: This attachment is **only** applicable to laser theodolites.

The feature of laser theodolites

The laser theodolites are instruments which build a laser system in the optical telescope.

Laser function

With the advantage of visible laser line, the instrument can be applied conveniently to constructions.

Caution

! Be careful. Laser is harmful to eyes! **Do not** put off prevention glasses when observing through eyepieces!

Turn on and turn off the laser

Press the button **FUNC** for 3 seconds to turn on the illumination and the laser is lighted simultaneously. Again, continuously press the button **FUNC** for 3 seconds to turn off the illumination and the laser shut down at the same time.

Adjustment of laser

Adjustment method:

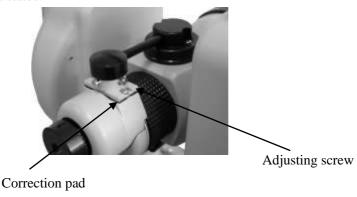
Step 1. Settle a cross mark '+' in a place 20 meters away from the telescope.

- **Step 2.** Aim the telescope to the mark and focus it clearly. Be sure that the center of cross hair of the telescope must be coincided with the center of the mark.
- **Step 3.** Adjust the focusing handwheel slightly and confirm if the laser facula turn to be the minimum size. The cross mark "+"should be the most clear through eyepieces if the facula is in the smallest status.

If the cross hair cannot be seen clearly the adjustment pad must be changed.(These process has been done well in the factory. So do this step only when the laser tube be changed)

Step 4. Adjust adjusting screws to make the center of facula coincide with the center of mark. Then observe the telescope and the center of cross hair of the telescope must also be coincided with the center of the mark.

Repeat the processes above for several times to achieve the best status.



Requirement

- (1) laser beam and collimation axis coaxal
- (2) laser emit point and the telescope's cross hair conjugate in center

That is to say when the aim is the clearest observed from telescope, the laser convergence point emit to the center of the aim and the convergence point should be the smallest.

Laser technology instruction

Laser tube		
Wave length	630mm670mm	
Power	5mW	
The maximum measurement	180m(daylight without	
distance	sunlight)	
Center facula diameter	≤ Φ5mm/100m	
Non-coaxial error of laser axis	≤ 10"	
and collimation axis		

Attachment 2:

Note: This attachment is **only** applicable to the theodolites with laser plummet.

Feature of the laser plummet

The laser plummet set of the ET series theodolites features the adjustable laser intensity, quick switch etc.

Switch on/off the laser plummet

After entering to the main interface, continuously press the button $\boxed{L/R}$ more the 3 seconds . The instrument performs the laser plummet function automatically. Again, continuously press the button $\boxed{L/R}$ more the 3 seconds the function will be shut down.

Setting of the laser plummet intensity

Continuously press the button **L**/**R** to power on the instrument and loose the buttons after 3 beeps to enter into the setting interface. Find out the setting option of message "LASER"(the most right) and then press up or down to adjust the digit. There are 5 alternative digits: 0 indicates that the intensity is 0(0 is the most weakness and 4 is the most intensity). Press function to save after setting, or it is invalid.

Note:

- 1. The intensity default setting is 4. It means the most powerful and users can adjust it weaker according to need.
- 2. When adjusting the intensity, users had better do not select digit 0, or the function seems to be shut down.

